

# S-54 Valve Adjustment Schedule

Date: \_\_\_\_\_

Mileage: \_\_\_\_\_

Factory Specification: Intake 0.18-0.23 mm; Exhaust 0.28-0.33 mm

Cyl. No.	Valve Position	As Found	Shim Fitted	Shim Req'd.	Final Clearance
One	Intake number 1				
	Intake number 2				
	Exhaust number 1				
	Exhaust number 2				
Two	Intake number 3				
	Intake number 4				
	Exhaust number 3				
	Exhaust number 4				
Three	Intake number 5				
	Intake number 6				
	Exhaust number 5				
	Exhaust number 6				
Four	Intake number 7				
	Intake number 8				
	Exhaust number 7				
	Exhaust number 8				
Five	Intake number 9				
	Intake number 10				
	Exhaust number 9				
	Exhaust number 10				
Six	Intake number 11				
	Intake number 12				
	Exhaust number 11				
	Exhaust number 12				

Notes: