Parts and Accessories
Installation Instructions

Z4 Hardtop Retrofit Kit LHD and RHD

BMW Z4 (E85)

Specialist knowledge required.

**Important information**

Only for use in the BMW dealer organisation.

The target group for these installation instructions is specialist personnel trained on BMW cars with the appropriate specialist knowledge.

All work must be completed using the latest BMW repair manuals, circuit diagrams, servicing manuals and work instructions in a rational order using the prescribed tools (special tools) and observing current health and safety regulations.

Item numbers refer only to the overview drawing and to the texts next to the appropriate figure.

Subject to technical modifications.

**Installation information**

The installation time is approx. 1.0 hours but this may vary depending on the condition of the car and the equipment in it.

Retrofit kit No. 54 21 7 016 896

**Required special tools**

None
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1. Preparations

To install the hardtop mounting

TIS instruction No. 54 31 200
2. Parts list

A

B

C

D

E

085 0135 B
3. To install the hardtop

1. Clean the contact surfaces on the car and the hardtop well.
3. To install the hardtop

6. 

7. 

8. 

9. 

10. 

11. 

Retrofit kit No. 54 21 7 016 896 (others see cover sheet) Issue date: 01.2003
Installation Instructions No. 01 29 0 300 487
Symbols

• Explanatory text for the symbols

Information

• Note 01
• Safety note 02
• See workshop manual (TIS) 03
• See specified figure 04
• Right 05
• Wrong 06
• Dispose of / Do not reuse 07
• Fire risk 08
• Wear protective gloves 09
• Maximum load 10
• In car at front 11
• In car at rear 12
• Left-hand drive car 13
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Activities

• Movement arrow 15
• Position arrow 16
• Disconnect 17
• Connect 18
• Wait specified time 19a - 19b
• Protect against corrosion 20
• Clean with sponge and water 21
• Clean 22
• Attach with adhesive tape 23
• Use a hot air blower (with spatula) 24
• Use a spatula 25
• Disconnect the battery 26
• Connect the battery 27
• Can be car-washed after ....... hours 28

Tools / special tools

• Mark 29
• Scribe 30
• Peen 31
• Use a drill bit 32
· Use a cylindrical keyhole saw 33
· Use a drill 34
· Drill up to stop 35
· Use a jigsaw 36
· Use a pneumatic saw 37
· Cut out with a knife 38
· Use scissors (cut off) 39
· Use a file 40
· Tighten to specified tightening torque 41
· Screw tight 42
· Use a Philips screwdriver 43
· Use a flat screwdriver 44
· Use a Torx driver 45
· Use a cartridge gun (seal) 46
· Use a rubber mallet 47
· Use a hot air blower 48
· Use crimping pliers 49
· Use an angle cutter 50
· Use combination pliers 51
· Use a riveter for blind rivets 52
### Activities

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<td><img src="image" alt="Arrow Diagram" /></td>
<td><img src="image" alt="Clock Diagram" /></td>
<td><img src="image" alt="Bucket, Paint Can" /></td>
<td><img src="image" alt="Sponge, Tape" /></td>
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<td><img src="image" alt="X Marked" /></td>
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- **Activities:**
  - **15:** Arrow Diagram
  - **16:** Clock Diagram
  - **17:** Bucket and Paint Can
  - **18:** Sponge and Tape
  - **19a:** Clock (15 minutes)
  - **19b:** Clock (3 hours)
  - **20:** Battery
  - **21:** Battery
  - **22:** X Marked
  - **23:** Clock

*Note: The images are placeholders for actual visual aids.*
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**Tools / special tools**