



Parts and Accessories Installation Instructions

Retrofit kit - rear spoiler accessory

BMW Z4 roadster (E85)

Important Information

Intended for use in BMW dealership network only.



BMW AG shall accept no liability for damage that is incurred as the result of disregard of the working procedure and information provided in these instructions. In addition, inappropriate or unprofessional assembly and handling deviating from the installation instructions shall invalidate all warranty claims against BMW AG. ◀

These installation instructions are targeted at specialist personnel trained on BMW vehicles and with corresponding technical knowledge.

Subject to technical modifications.

Installation notes

Installation time required 0.5 hours depending on the condition and equipment status of the vehicle.

The mounting procedure for the rear spoiler accessory should be carried out by two persons.



When bonding with the rear spoiler accessory, the temperature of the boot lid must be **min. 18 °C**. ◀



All adhesive surfaces on the boot lid and on the rear spoiler accessory must be cleaned with petroleum ether or with the cleaner included in the Betalink adhesive package. ◀



The vehicle can be driven after approx. **6 hours** and can safely go through a car wash after **48 hours**. ◀

Painting information

The rear spoiler accessory is supplied with a primer coating and must be correspondingly pre-treated. Observe BMW painting instructions when painting the spoiler.

Procedure

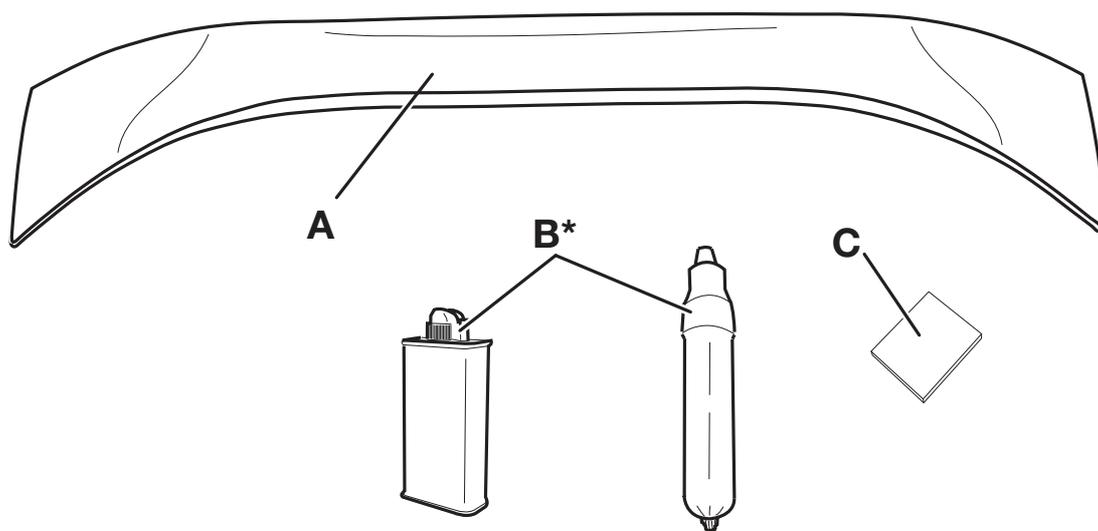
The rear spoiler accessory is made of PUR (Polyurethane). BMW acrylic paint +30 % Softface additive. Maximum stove enameling temperature 40 °C. Mask off the entire mounting surface when painting to ensure adhesion is not impaired during the subsequent bonding procedure.

Retrofit kit No.: 51 71 0 143 426
51 71 0 150 784

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1. Parts Overview

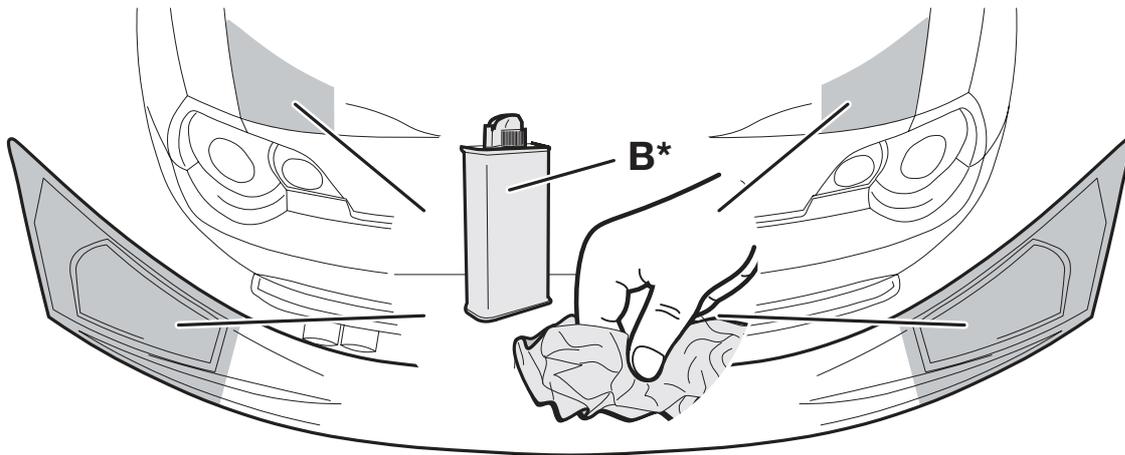


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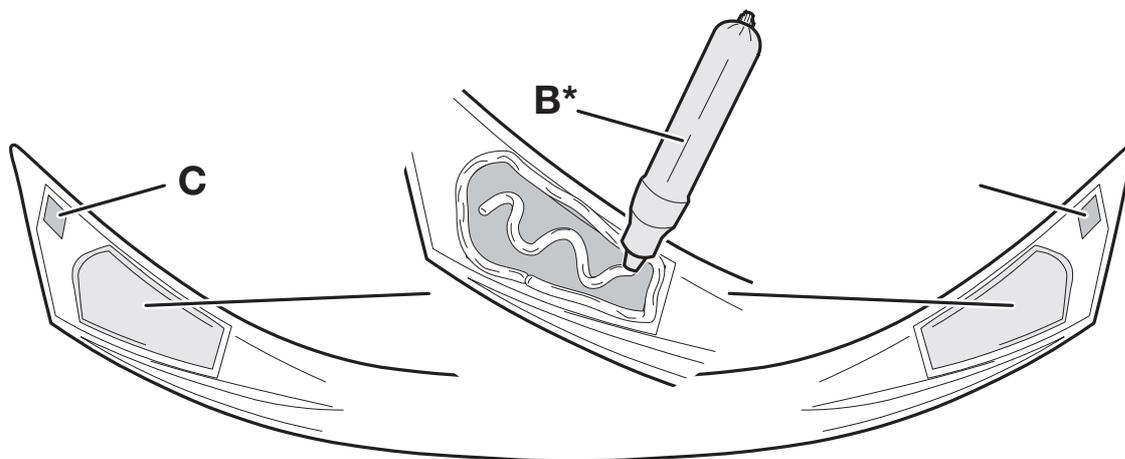
- A Rear spoiler accessory
- B* Betalink adhesive package (cleaner, adhesive)
- C Double-sided adhesive tape (2x)

* The Betalink adhesive package must be ordered separately in accordance with the Electronic Parts Catalogue (EPC). See BMW Part No. 82 69 9 408 866.

2. Rear spoiler accessory



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